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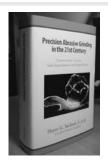
Precision Abrasive Grinding Machine Tool Balance



Harry G. Sachsel, C.A.E. Certified in Abrasive Engineering



To learn more about the D.I.T. CO2 Carbon Dioxide "Cool Zip" Nozzle System click <u>here</u>



Precision Abrasive Grinding in the 21st Century

This book was specifically written for those involved with precision abrasive grinding and also those that use them.

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Precision abrasive grinding machine tool balance is so critical in achieving the final results with grinding. All systems in motion have to also be in balance, i.e., drive motors, slides, spindles, material handling systems, head stocks, live centers, coolant pumps, motors, and filtration motor systems. Even CNC electronic guidance and recording systems.

Don't overlook the production through feed grinding, rotary table grinding, and lapping systems. Anything that moves can induce vibration and harmonics in pulses that act like an out of balance condition. A change in shop temperature is a problem source. These systems are just some of the conditions manufacturing a complex R.M.S. finish, Angstrom, or nano dimension or shape. Don't overlook the voltage impulses generated that can vibrate a drive motor. Even a hydrostatic or pneumatic spindle can be a problem and don't overlook a material hardness change or a variable heat treated high Rockwell C.

Don't assume anything or take for granted what you think you know.

800-227-5905

Get the answers to your grinding applications Harry G. Sachsel, C.A.E. Certified in Abrasive Engineering

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