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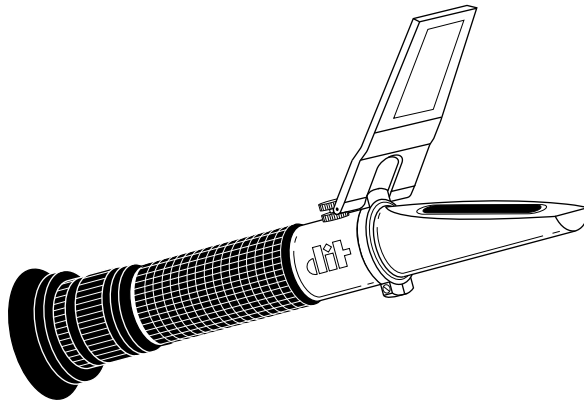
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The Refractometer



Harry G. Sachsel, C.A.E.
Certified in Abrasive
Engineering



Knowing the ratio or per cent volume of your precision abrasive grinding coolants is very critical today as with Superabrasives grinding extra hard and strange materials they require rich coolants and special fluids. In addition, check for pH when using resin bonded wheels, saws, and mandrels that grind wet.

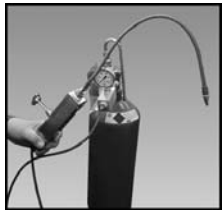
Creating swarf (chips) fine thread like particles, in a consistent manner with CBN is how higher "G" ratios and faster stock removal is achieved on hard metals. The same applies when grinding carbides into fine powder swarf.

Call 800-227-5905 for additional Tech Briefs on email hgsachsel@todit.com

Call 800-227-5905

Get the answers to your grinding applications
Harry G. Sachsel, C.A.E.
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